



# TruBend Center Series 7000

Technical data



**TruBend Center 7020****TruBend Center 7030****MACHINE**

MAXIMUM BENDING LENGTH	2163 mm	3123 mm
MINIMUM BENDING LENGTH	200 mm	200 mm
MAXIMUM BOX HEIGHT	350 mm	220 mm
MAXIMUM PART SIZE	2160 mm x 1500 mm	3120 mm x 1500 mm
MAXIMUM PART DIAGONAL	2640 mm	3460 mm
MINIMUM BENDING DEPTH (STANDARD TOOL)	145 mm	145 mm
MIN. BIEGETIEFE (EINSCHWENKBARES NIEDERHALTERWERKZEUG)	30 mm	30 mm
MAX. MATERIALDICKE STAHL	3 mm (400 MPa)	3 mm (400 MPa)
MAXIMUM MATERIAL THICKNESS, STAINLESS STEEL	2.2 mm (700 MPa) <sup>2</sup>	2.2 mm (700 MPa) <sup>1</sup>
MAXIMUM MATERIAL THICKNESS, ALUMINUM	4 mm	4 mm (265 MPa)
MINIMUM MATERIAL THICKNESS	0.4 mm	0.4 mm
ANSCHLUSSLEISTUNG	53.4 kVA	80 kVA
DURCHSCHNITTLLICHE LEISTUNGS-AUFNAHME	10 kW	15 kW
GERÄUSCHPEGEL	73.4 dB	78.8 dB
BETRIEBSSTEUERUNG	Windows Embedded Standard 10	Windows Embedded Standard 7

**LOADING CART WITH STORAGE CONNECTION**

MAXIMUM SHEET SIZE	-	3050 mm x 1525 mm
MAX. LOADING CART LOAD	-	3000 kg
LOADING HEIGHT INCL. PALLET, FLOOR-MOUNTED VERSION	-	179 mm
LOADING HEIGHT INCL. PALLET, FLUSH-MOUNTED VERSION	-	179 mm

**LOADING AND UNLOADING UNIT**

SUCTION AREA FOLDED IN (SUCTION CUP)	-	120 mm x 220 mm
SUCTION AREA FOLDED OUT (SUCTION CUP)	-	120 mm x 1100 mm
MAX. BLANK SIZE	-	3120 mm x 1600 mm
MIN. BLANK SIZE	-	300 mm x 200 mm

**DIMENSIONS, WEIGHTS**

LENGTH	5200 mm	6490 mm
WIDTH	4855 mm	5327 mm
HEIGHT	3326 mm	3345 mm
MASCHINENHÖHE (NIEDERHALTER)	3328 mm	3270 mm
MIN. HALL HEIGHT	4260 mm	4300 mm
WEIGHT	21500 kg	31600 kg

Subject to changes. The details in our offer and order confirmation are definitive.

## Footnotes

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1 — 3 mm möglich bei einer max. Länge 2000 mm

2 — 3 mm möglich bei einer max. Länge von 1400 mm