



# TruPunch 2000

Technical data

# TruPunch 2000 medium format

## DIMENSIONS

|        |                      |
|--------|----------------------|
| WIDTH  | 6540 mm <sup>1</sup> |
| DEPTH  | 7237 mm <sup>1</sup> |
| HEIGHT | 2155 mm <sup>1</sup> |

## MAXIMUM STROKE RATE

|                     |            |
|---------------------|------------|
| PUNCHING (E = 1 MM) | 900 1/min  |
| MARKING             | 1600 1/min |

## WORKING RANGE

|                          |         |
|--------------------------|---------|
| PUNCHING MODE, X AXIS    | 2500 mm |
| PUNCHING MODE, Y AXIS    | 1250 mm |
| MAXIMUM SHEET THICKNESS  | 6.4 mm  |
| MAXIMUM WORKPIECE WEIGHT | 150 kg  |
| MAXIMUM PUNCHING FORCE   | 165 kN  |

## TOOLS

|                              |                      |
|------------------------------|----------------------|
| MULTITOOL TOOL CHANGING TIME | 2.4 s                |
| NUMBER OF TOOLS/CLAMPS       | 18 pieces / 2 pieces |

## PART REMOVAL

|  |                 |
|--|-----------------|
| MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING                     | 180 mm x 150 mm |
| MAXIMUM PART SIZE, PART REMOVAL FLAP, PUNCHING (WITH MOVING TABLE) | 180 mm x 500 mm |
| MAXIMUM PART SIZE, FIXED CHUTE, PUNCHING (WITH MOVING TABLE)       | 460 mm x 500 mm |

## CONSUMPTION VALUES

|   |        |
|---|--------|
| AVERAGE POWER INPUT OF ACTIVE AUTO-SHUTDOWN | 0.3 kW |
| AVERAGE POWER INPUT IN PRODUCTION           | 4.5 kW |

## Footnotes

---

1 — The dimensions are approximate; the dimensions specified in the installation plan are valid.